



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4417-011
Job Sheet 178110



Part No: D4417-011

Job Qty: 2 ea

Part Name: Q.R. Step Assembly (206L/407)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4417 REV B SHEETS 1,2, D2690 REV B2 IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC
IPP REV:B 11.08.17 PER REV.B. DD VERF:JLM IPP REV:C 11.10.25 replace D2690-6 for CBL-460 & CBL-1240 for assembling purpose DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	2 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Stores/Pkg-1		6	JUN 13 2018
100	Packaging	2 pcs	5/31/18	5/31/18	0.00	0.00	Packaging1-5		9-89	
120	HandFinish	2 pcs	5/31/18	5/31/18	0.00	1.16	HandFinish4			1218-06-13
130	QC	2 pcs	5/31/18	5/31/18	0.00	0.00	QC5			38
210	Packaging	2 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-2			11.11.9-89
220	QC21-SA	2 Ea	5/31/18	5/31/18	0.00	0.00	QC21			21 1806-14

Part Op 120 - 1- ASSEMBLE AS PER DWG 2- USE CBL-1240 AND CBL-460 TO MAKE D2690-6. CUT CBL-1240 CABLE AND
Descriptions: CRIMP CBL-460 AS PER DWG D2690

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4C16A	Bolt	4 pcs (2 ea)	90-Start up Operation	Fm136741
AN4C36A	Bolt	4 Ea (2 ea)	90-Start up Operation	Fm135848
CBL-1240	Cable	1.4160 ft (.708 ea)	90-Start up Operation	5021430
CBL-460	Loop Sleeve	4 Ea (2 ea)	90-Start up Operation	5044355
D2570	Bushing	8 Ea (4 ea)	90-Start up Operation	5074376
D4417-041	Step Assembly	2 Ea (1 ea)	90-Start up Operation	5075512
D4418-1	Step Lug	4 Ea (2 ea)	90-Start up Operation	5156882
D4428-1	Bushing	4 Ea (2 ea)	90-Start up Operation	5151527
MS17984-C415	Quick Release Pin	4 Ea (2 ea)	90-Start up Operation	Fm13608X/ 5041164
MS21043-4	Nut	8 Ea (4 ea)	90-Start up Operation	5062296
NAS1149C0432R	Washer	16 Ea (8 ea)	90-Start up Operation	500505



Container No: S080948



Part: D4417-011

Job No: 178110

Serial No/Batch: S080948

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 06/13/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4C16A	4	48	0
	AN4C36A	4	14	0
	CBL-1240	1	333	0
	CBL-460	4	369	0
	D2570	8	196	0
	D4417-041	2	3	0
	D4418-1	4	12	0
	D4428-1	4	13	0
	MS17984-C415	4	10	0
	MS21043-4	8	721	0
	NAS1149C0432R	16	2,063	0
Part Specifications				
Specifications could not be found.				

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